



# To push boundaries in Technology, Businesses need critical insights visualized

**Application:** Semi-Conductor Manufacturing Process Data Application

**Services Offered:** Big Data Processing, Predictive Analytics and Data Visualization

**Tools:** R, R Shiny for Data Visualization

## Client

Our client is a California based value-added services provider for semiconductor manufacturers. They develop and supply wafer fabrication equipment and services to build innovative devices. The process of creating chips involves a chain of individual steps; with each process module producing multiple wafers in defined recipes of temperature, pressure conditions etc.

## Key Highlights

### Duration

6+ month (Ongoing)

### Team

1 Data Scientist

2 R Shiny Developers

1 Program Manager

### Algorithms Implemented:

Principal Component Analysis

Mahalanobis Distance

Hotellings T2 Distance

t-SNE

### Technology:

Hadoop

PostgreSQL

## Application Overview

The application is a data bank of the all critical data points gathered in the process chain. The recipes or the conditions of the process chambers are recorded and stored in real time by sensors installed in the process module.

The data produced was continuous, time series in nature and significantly huge in size. This led to an unusual IoT problem. However, the Data was an asset to business which when put to insightful use, facilitates real time monitoring and defect prediction in the process module.

## Business Challenges

The client wanted a solution to make use of the available data to achieve the following goals:

- Measure efficiency of the wafer productions
- Monitor production line of wafers
- Identify outliers process modules
- Prediction of defects in process modules
- Predictive maintenance

## Our Solution Overview

Indium analyzed the data collected from the sensors installed on process modules and modelled a solution that treated the data for business use, making it potentially describe, predict and prescribe insights for business efficiencies.

We implemented a Data Science Solution combined with a Visualization layer to aggregate the data volumes from the process chambers and extend it on an actionable interface for key business users.

## Solution Highlights

- The continuous flux of data from the process required a powerful data base to handle raw data as well as the aggregated data (processed). We introduced a Hadoop based solution for data storage.
- The data so processed performs the following
  - ✓ Identifies outliers / anomaly modules in regular production
  - ✓ Reports defects
  - ✓ Caters to wafer-level resolutions (lowest possible resolution)
  - ✓ Monitors production guidelines
- Data insights were realized in interactive and responsive charts using powerful visualization tools
  - ✓ The charts render quick response times
  - ✓ Feature interactions like zoom-in/brush & deselect/simulations/pop ups/drill-downs
  - ✓ End-to-end analytics from data navigation (selecting Customer, Lab, Process modules of choice) to model building for displaying results and recommendations in a single snapshot.

## Value delivered

- 3X reduction in repair and maintenance cost and downtime of the process modules
- 20% increase in the efficiency of the process modules resulting in more wafer production per unit time
- Built a product which has become one of indispensable offering by our client to their customers

## Visualization Samples

Find our visualization work samples for client below.

